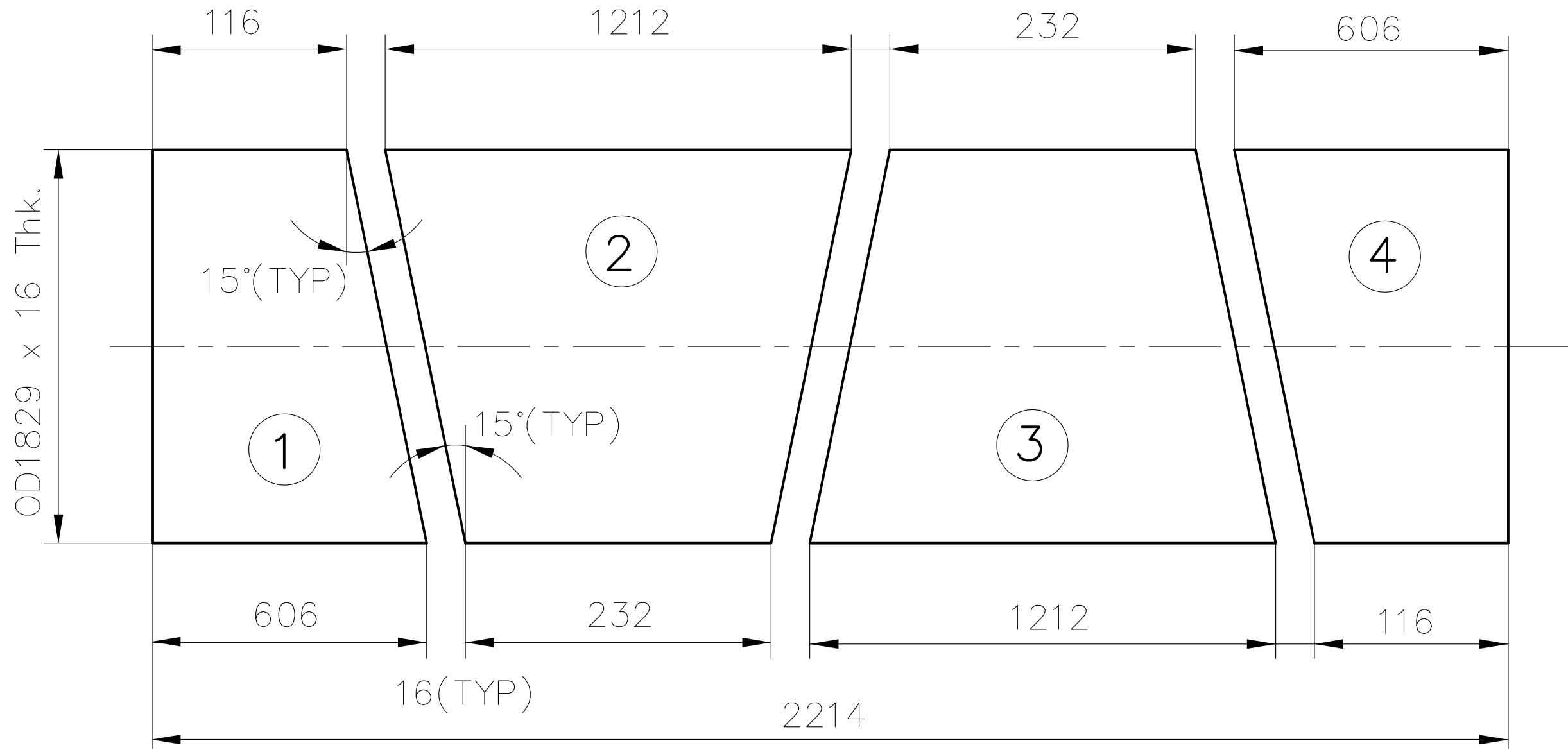
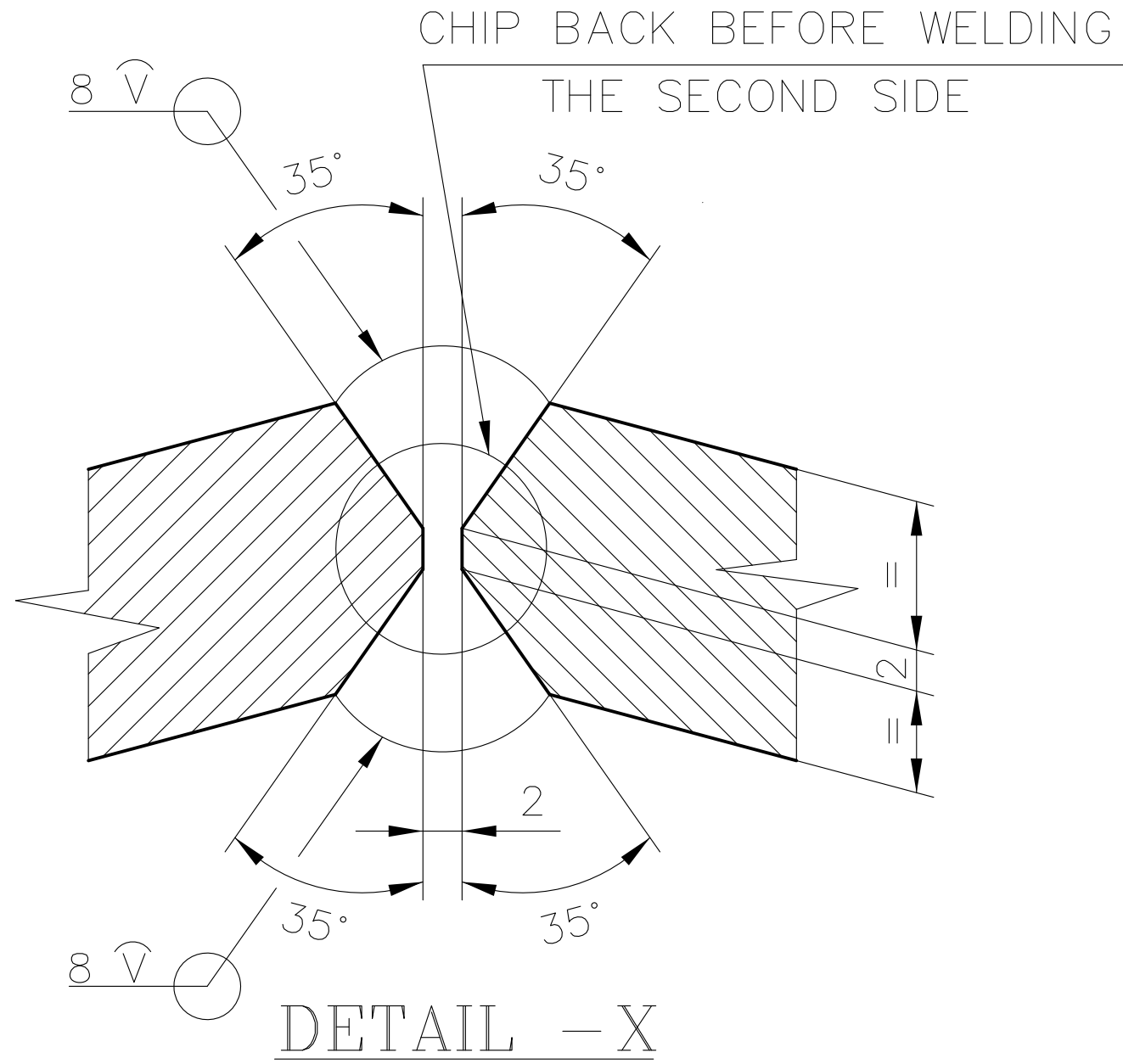


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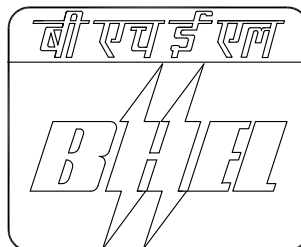
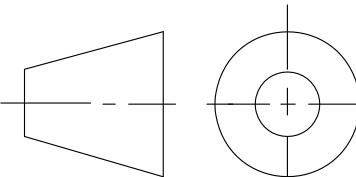
3-80-363-30253

DRAWING No



NOTE:

- PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER THE CUTTING PLAN
- WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- FULL PENETRATION OF WELDS TO BE ENSURED
- SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078
- MITRE BEND TO BE MANUFACTURED BY USING ROLLED & WELDED FROM SA515GR70 PLATE.
- IS2062 PLATE IN PLACE OF SA515GR70 PLATE IS ALSO ACCEPTABLE

01	P.F.PIPE OD 1829 x16; L=2214	3-80-363-30256	01	15 942 112 0000 SA 515 GR70		1583	942
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN	NAME M.R.K	SIGN	DATE 28.12.12	NO OF ITEMS
			CHD	PAVAN		28.12.12	
			APPD	C.K.N		28.12.12	
DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG		ITEM No.
CODE	C/M/F		N.T.S	1583.942			
TITLE 90° MITRE BEND OD1829x16 (R=1350)				CARD CODE U 01	DRAWING No. 3-80-363-30253		REV 00